



#### Hangcha Europe GmbH

Mariechen-Graulich-Straße 12a,  
65439 Flörsheim am Main,  
Germany

##### Administration

Tel: 0049-61453769188  
E-mail: admin@hangchaeurope.com

##### Sales Management

Thomas Dittrich  
Mob: 0049-16096548808  
E-mail: thomas.dittrich@hangchaeurope.com

##### Technical Support

Thomas Pannke  
Mob: 0049-01759284213  
E-mail: thomas.pannke@hangchaeurope.com

[www.hangchaeurope.com](http://www.hangchaeurope.com)



Folgen Sie uns auf  
Instagram



Folgen Sie uns auf  
Facebook



Folgen Sie uns auf  
YouTube



"Hangcha Forklift"  
App herunterladen

2024 VERSION | COPYRIGHT 2024/04



ISO14001:2015



ISO9001:2015



HANGCHA trucks conform  
to the European Safety  
Requirements.

HANGCHA Group Co., LTD behält sich das Recht vor, Änderungen bezgl. Farbe, Spezifikationen, Ausstattung und sonstige Details, dieser Broschüre ohne Vorankündigung vorzunehmen. Fahrzeugfarben können von den Farben in dieser Broschüre abweichen.



## XC Series 3-Wheel Electric Forklift Truck With Lithium Power

with capacities of 1,300 to 2,000kg



The World of Hangcha  
SINCE 1956

# XC Series 3-Wheel Electric Forklift Truck With Lithium power

Covering models with a tonnage of 1.3t, 1.5t, 1.6t, 1.8t and 2.0t respectively, the new XC series three-point new energy electric forklifts are HANGCHA's dedicated-purpose battery forklifts subsequent to the XC series four-point dedicated-purpose battery forklifts.

Equipped with the dedicated lithium battery cells and modules for the XC series forklifts, which are developed jointly by HANGCHA and CATL, the truck has the features of high lifting speed, high driving speed, excellent ergonomic design, easy operation and high safety.



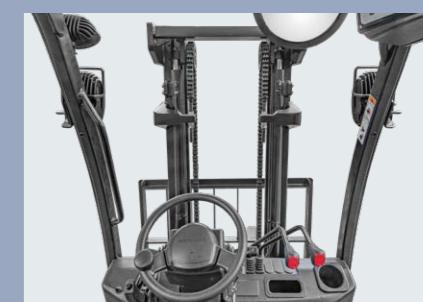
## Excellent ergonomic design

- / The truck has a large operation space more than 50% larger than that of the traditional three-point electric truck.
- / The enlarged brake pedal and appropriate regenerative braking function can effectively reduce the driver's fatigue.
- / For the optional integrated fingertip operating system, the combined operation armrest integrates the emergency shut-off, horn and quadruple thumb switches, etc., is electrically controlled through the CAN bus, and is highly reliable.



## Easy operations and maintenance

- / With the fully sealed hood and side plates, all major components including the electrically controlled components, motor, electrical components, etc. are sealed from dust and water.
- / Vulnerable parts and key parts are arranged reasonably to facilitate maintenance and repair.
- / The hood (with a self-locking gas spring) can be opened at a large angle facilitating the maintenance and replacement of the battery.



## Advancement

- / The high-frequency MOSFET integrated controller ensures smooth and accurate driving and lifting control, and has excellent speed regulation performance, good performance of electronic control matching the motor, functions of regenerative braking, reverse braking and anti-sliding on ramps, etc., and high safety and reliability.
- / The ultra-high power AC drive motor has a bridge structure.
- / An ultra-high power AC oil pump motor is used. The system has high efficiency, complete protection functions, built-in speed and temperature sensors, and greatly improved reliability and life.
- / The noise can be as low as 73dBA.



## Comfort

- / Owing to the low center of gravity and good stability, the driver feels comfortable during turning.
- / The intelligent sensing enables buffered descending. When the fork is 100 - 60mm away from the ground, the descending will automatically slow down, so that the goods and pallet will not hit the ground and the goods and ground can be protected effectively.
- / Silence, no pollution, energy saving and other advantages meet environmental protection requirements.
- / With friendly human-computer interfaces, the new large-screen LED instruments have good visibility and clear readings.



The seat can be adjusted back and forth by 210mm. The operator can choose the best driving position

## Main Accessories

- / The main electrical components such as the motor controller, contactor, power plug, emergency cut-off switch, dashboard, accelerator, are all products of well-known foreign brands.
- / The emergency cut-off switch equipped for the standard configuration complies with European safety regulations.
- / Electronic and hydraulic overload protection devices.
- / The truck has passed the CE certification.

## Standard Specification

- / Dual AC drive motors
- / High-power AC oil pump motor
- / Silent gear pump
- / Multi-function color screen instrument cluster
- / Large integral rubber pedal pad
- / Stamped iron hood, stamped iron side plates
- / Stamped stainless steel boarding step
- / Handbrake with a touch-proof mechanism
- / Turning deceleration function
- / Cloud smart module
- / Fork descending buffering
- / SPE power selection
- / Mileage display, operating time display
- / Integrated fuse box
- / DC-DC converter
- / Doublet multiway valve
- / Emergency shut-off switch
- / Reversing buzzer
- / Traction pin
- / Load sensing steering system
- / Standard duplex mast, fork, fork carriage and load backrest
- / Lithium packs with low temperature electric heating systems
- / The gas spring of the hood with a touch-proof mechanism
- / LED combination headlights, LED combination three-color tail lights
- / Charging muzzle meeting national standards



**Large-capacity CATL battery packs**

Tonnage	Std.	Opt.
1.3-1.8t	80V/228Ah	80V/302Ah
2.0t	80V/302Ah	80V/375Ah

## Safety

- / The optional descending lock function can disable the descending function when the driver leaves the seat, and enable high safety.
- / The standard configuration provides a fork descending buffering function. In addition, an optional electronic control function for buffering the fork's ascending is provided to protect the goods from falling and damaging the ground.
- / The handbrake can be optionally equipped with an alarm buzzer to prompt the driver to pull up the handbrake before leaving the truck.
- / Three horn buttons are provided, which are respectively on the driver's steering wheel, thumb switch equipped armrest (optional) and reverse armrest (optional), for alerting and protecting the surrounding people.
- / A PIN code should be provided before entering the system. 99 sets of PIN codes are available for the administrator. The truck is highly secured and irrelevant personnel cannot start the truck.

## Options

- / Lithium packs that can be replaced quickly
- / Start with a PIN code or by swiping a card
- / Ultra-elastic solid nose tire
- / Environmentally-friendly colored solid tire
- / Left and right rearview mirrors
- / Reversing video
- / Front/rear blue lights
- / Rear operation lights
- / Cold storage truck
- / Reverse armrest (containing a horn button)
- / Fully enclosed cab
- / OPS seat sensing function
- / Fork ascending buffering
- / Triple multiway valve
- / Quadruple multiway valve
- / Quintuple multiway valve
- / Widened / heightened load backrest
- / Widened fork carriage
- / Forks of other lengths
- / Full free duplex mast
- / Full free triplex mast
- / Integrated side shifter
- / Attachments of other specifications
- / Grammer MSG531 suspended seat
- / Dedicated lithium battery charger (Titan or Schneider)
- / Integrated fingertip control system including ergonomic armrests
- / Toolbox, folder



## XC Series 3-Wheel Electric Forklift Truck With Lithium Power Specification

1.1 Manufacturer (abbreviation)		HANGCHA GROUP CO.,LTD.					
Distinguishing mark	1.2 Manufacturers type designation	CPDS13-XCDBG-SI CPDS13-XCC2G-SI	CPDS15-XCDBG-SI CPDS15-XCC2G-SI	CPDS16-XCDBG-SI CPDS16-XCC2G-SI	CPDS18-XCDBG-SI CPDS18-XCC2G-SI	CPDS20-XCDBG-SI CPDS20-XCC2G-SI	
	1.3 Drive: electric (battery or mains), diesel, petrol, fuel gas	electric	electric	electric	electric	electric	
	1.4 Operator type: hand, pedestrian, standing, seated, order-picker	seated	seated	seated	seated	seated	
	1.5 Load capacity/rated load	Q (kg)	1300	1500	1600	1800	2000
	1.6 Load centre distance	c (mm)	500	500	500	500	500
	1.8 Load distance, centre of drive axle to fork	x (mm)	360	360	360	360	365
	1.9 Wheelbase	y (mm)	1270	1270	1270	1270	1400
	2.1 Service Weight	kg	2570	2770	2940	3090	3200
	2.2 Axle loading, laden front/rear	kg	3420/450	3765/505	4010/530	4315/575	4580/620
	2.3 Axle loading, unladen front/rear	kg	1185/1385	1260/1510	1340/1600	1335/1755	1365/1835
Tyres, chassis	3.1 Tyres: solid rubber, superelastic, pneumatic, polyurethane		solid	solid	solid	solid	
	3.2 Tyre size, front		18x7 - 8	18x7 - 8	18x7 - 8	18x7 - 8	200/50-10
	3.3 Tyre size, rear		15x4.5 - 8	15x4.5 - 8	15x4.5 - 8	15x4.5 - 8	15x4.5 - 8
	3.5 Wheels, number front rear (x = driven wheels)		2x2	2x2	2x2	2x2	
	3.6 Tread, front	b <sub>10</sub> (mm)	914	914	914	914	932
	3.7 Tread, rear	b <sub>11</sub> (mm)	178	178	178	178	178
	4.1 Tilt of mast/fork carriage forward/backward	Grad	7/6	7/6	7/6	7/6	
	4.2 Height, mast lowered	h <sub>1</sub> (mm)	1978	1978	1978	1978	1978
	4.3 Free lift	h <sub>2</sub> (mm)	140	140	140	140	140
	4.4 Lift	h <sub>3</sub> (mm)	3000	3000	3000	3000	3000
Dimensions	4.5 Height, mast extended	h <sub>4</sub> (mm)	3945	3945	3945	3945	3945
	4.7 Height of overhead guard STD.	h <sub>6</sub> (mm)	2040	2040	2040	2040	2040
	4.9 Seat height/stand height	h <sub>7</sub> (mm)	1000	1000	1000	1000	1000
	4.12 Coupling height	h <sub>10</sub> (mm)	520	520	520	520	520
	4.19 Overall length	l <sub>1</sub> (mm)	2760	2760	2760	2760	3040
	4.20 Length to face of forks	l <sub>2</sub> (mm)	1840	1840	1840	1840	1970
	4.21 Overall width	b <sub>1</sub> (mm)	1086	1086	1086	1086	1120
	4.22 Fork dimensions	s/e/l (mm)	35/100/920	35/100/920	35/100/920	35/100/920	40/122/1070
	4.23 Fork carriage DIN 15 173 ... ISO 2328, class/type A,B		ISO2328 2A	ISO2328 2A	ISO2328 2A	ISO2328 2A	
	4.24 Fork-carriage width	b <sub>3</sub> (mm)	1000	1000	1000	1000	1000
Performance data	4.25 Distance between fork-arms	b <sub>5</sub> (mm)	200/1000	200/1000	200/1000	240/1000	240/1000
	4.31 Ground clearance, laden, below mast	m <sub>1</sub> (mm)	100	100	100	100	100
	4.32 Ground clearance, centre of wheelbase	m <sub>2</sub> (mm)	110	110	110	110	110
	4.33 Aisle width for pallets 1000 x 1200 crossways	A <sub>st</sub> (mm)	3158	3158	3158	3290	
	4.34 Aisle width for pallets 800 x 1200 crossways	A <sub>st</sub> (mm)	3280	3280	3280	3280	3415
	4.35 Turning radius	W <sub>z</sub> (mm)	1470	1470	1470	1470	1600
	5.1 Travel speed, laden/unladen	km/h	16/16	16/16	16/16	16/16	15/15
	5.2 Lift speed, laden/unladen	mm/s	450/600	450/600	450/600	430/550	400/550
	5.3 Lowering speed, laden/unladen	mm/s	460/440	460/440	460/440	460/420	470/420
	5.5 Drawbar pull, laden/unladen	N	3500 / 4000	3400 / 3950	3300 / 3900	3200 / 3800	3050 / 3700
Electric-engine	5.6 Max. Drawbar pull, laden/unladen	N	12000/12000	12000/12000	11600/11500	11500/11400	11200/11000
	5.7 Gradeability, laden/unladen	%	16/18	16/18	16/18	15/17	13/15
	5.8 Max. gradeability, laden/unladen	%	20/20	20/20	20/20	18/20	15/18
	5.9 Acceleration time, laden/unladen (0-10m)	s	4.5/4.1	4.6/4.2	4.7/4.3	4.8/4.4	4.9/4.5
	5.10 Service brake		Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic
	5.11 Parking brake		Mechanical	Mechanical	Mechanical	Mechanical	Mechanical
	6.1 Drive motor rating S2 60 min	kW	5x2 AC	5x2 AC	5x2 AC	5x2 AC	5x2 AC
	6.2 Lift motor rating at S3 15%	kW	15 AC	15 AC	15 AC	15 AC	15 AC
	6.3 Battery acc. to DIN 43 531/35/36 A,B,C, no		DIN43531 A	DIN43531 A	DIN43531 A	DIN43531 A	DIN43531 A
	6.4 Battery voltage, nominal capacity K5	V/Ah	80/202	80/202	80/202	80/202	80/271
Addition data	6.8 Min. battery weight	kg	195	195	195	280	
	6.9 Max. battery weight	kg	230	230	230	350	
	8.1 Type of drive control		MOSFET/AC	MOSFET/AC	MOSFET/AC	MOSFET/AC	MOSFET/AC
	Manufacturer						
	Operating pressure for attachments	bar	150	150	150	150	150
	Oil volume for attachments	l/min	35	35	35	35	35
	Sound level at the driver's ear according to EN / DIN 12 053	dB (A)	72	72	73	74	74
	8.5 Towing coupling, type DIN	Φ24 Pin					
	9.1 Hydraulic Tank - capacity (drain & refill)	liter	33	33	33	43	

## XC Series 3-Wheel Electric Forklift Truck With Lithium Power Mast Specification

Type	Model	Lifting height	Lowered overall height	Overall height		Free lifting height		Tilt range		Capacity				
				With backrest	Without backrest	With backrest	Without backrest	F	R	Load center@500mm				
										1.3t	1.5t	1.6t	1.8t	2.0t
M250	2500	1738	3445	3060	140	140	140	7	6	1300	1500	1600	1800	2000
M270	2700	1838	3645	3260	140	140	140	7	6	1300	1500	1600	1800	2000
M300	3000	1988	3945	3560	140	140	140	7	6	1300	1500	1600	1800	2000
M330	3300	2138	4245	3860	140	140	140	7	6	1300	1500	1600	1800	2000
M350	3500	2238	4445	4060	140	140	140	7	6	1300	1500	1600	1800	2000
M360	3600	2338	4545	4160	140	140	140	7	6	1300	1500	1600	1800	2000
M400	4000	2588	4945	4560	140	140	140	7	6	1300	1500	1600	1800	2000
M430	4300	2738	5245	4860	140	140	140	7	6	1200	1400	1500	1700	1900
M450	4500	2838	5445	5060	140	140	140	7	6	1100	1300	1400	1600	1800
U250	2500	173												